

# **Custom Gas Purifier Systems**

## Description

Pall purifier systems enable the removal of molecular contamination to sub-parts-per-billion (ppb) levels from a variety of gases used in the semiconductor, photovoltaic, LED and display industries. They are well suited for applications such as bulk delivery and gas bottle filling.

- Flow rates up to 4,000 slpm (141 scfm)
- Purifier assemblies contain integral particle filters
- Isolation valves allow for easy replacement of individual assemblies
- Custom configurations available to meet specific customer requirements

## **Specifications**

Purifiable Gases and Removal Efficiency	• See Table 1
Materials	<ul> <li>All wetted surfaces are electropolished 316L stainless steel (except for the purification material)</li> <li>≤ 0.25 μm / 10 μin Ra internal surface finish</li> <li>Housings meet or exceed VIM / VAR specifications</li> </ul>
Particle Removal Rating <sup>1</sup>	<ul> <li>≥ 0.4 µm (3 nm particle filter assemblies available as stand-alone units)</li> </ul>
Housing Pressure Ratings	<ul><li>Standard pressure: 1.7 MPa (250 psig)</li><li>High pressure: 20.7 MPa (3,000 psig)</li></ul>
Configurations	<ul> <li>Manifold contains 1 to 4 assemblies to accommodate flow rates up to 4,000 slpm (141 scfm)</li> <li>Available with customer specific connections and components</li> </ul>
Certifications	<ul> <li>ASME: Vessel is designed and manufactured in accordance with the ASME BPVC Section III, Div 1 and is U-stamped</li> <li>PED: Available for most categories of gases</li> </ul>
Leak Rating	<ul> <li>Assemblies are 100% helium leak tested to 1 x 10<sup>-9</sup> atm-cm<sup>3</sup>/s</li> </ul>

<sup>1</sup> Particle rating is based on laboratory testing with NaCl aerosol.



#### **Nominal Dimensions**



#### Table 1: List of Purifiable Gases

Gas	Purifier Material Code	Effluent Specification <sup>2</sup>
Nitrogen, argon, helium, xenon, krypton, neon	INP	<1 ppb $H_2O$ , $O_2$ , $CO_2$ and $CO$
Silane, hydrogen, methane, ethane, cyclopropane, propane, dimethyl ether	SIP	<1 ppb $H_2O$ , $O_2$ , $CO_2$ and $CO$
Carbon monoxide	SIP	<1 ppb H <sub>2</sub> O, O <sub>2</sub> , CO <sub>2</sub> , Ni(CO) <sub>4</sub> and Fe(CO) <sub>5</sub>
Fluoromethane, diflouromethane, trifluoromethane, tetrafluoroethane, pentafluoroethane, heptafluoropropane, carbon tetrafluoride, perfluoropropane, perfluorocyclobutane, hexafluoroethane	FCP	<1 ppb $H_2O$ , $O_2$ , and $CO_2$
Germane	GEH4P	<1 ppb $H_2O$ , $O_2$ , and $CO_2$
Sulfur hexafluoride	SF6P	<1 ppb $H_2O$ , $O_2$ , and $CO_2$
Air, carbon dioxide, oxygen, nitrous oxide	OXP	<10 ppb H <sub>2</sub> O
Boron trichloride, chlorine, trichlorosilane, dichlorosilane	CLXP	<100 ppb H <sub>2</sub> O
Hydrogen chloride	HCLP	<15 ppb H <sub>2</sub> O
Hydrogen bromide	HBRP	<50 ppb H <sub>2</sub> O
Photolithography clean dry air	CDAP	<1 ppb H <sub>2</sub> O, <1 ppb organics (as C <sub>4</sub> ), <10 ppt acid gases (as SO <sub>2</sub> ), <15 ppt basic gases (as NH <sub>3</sub> ), <1 ppt refractory compounds (as HMDSO)

<sup>2</sup> Gas specific data available upon request.

## Part Numbers/Ordering Information

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